



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-636-022
Job Sheet 200552



Part No: D350-636-022

Job Qty: 1 pcs

Part Name: AS350/355 - Skidtubes - Standard w/ Standard Wearplates - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/18/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: D2750-052 REV.H, IIN-D350-636 REV.K IPP REV.A 18.11.27 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Skidtubes - 1	1 pcs	10/18/19	Desin 2.22	0.00	0.00	Skidtubes - 1		DD
							Skidtubes - 2		
							Skidtubes - 3		
							Skidtubes - 4		
							Skidtubes - 5		
							Skidtubes - 6		
							Skidtubes - 7		
110	Skidtubes - 2 - B4B	1 pcs	10/18/19	11/18/19	0.00	4.36	Skidtubes - 1 - B4B		BE
							Skidtubes - 2 - B4B		
							Skidtubes - 3 - B4B		
							Skidtubes - 4 - B4B		
							Skidtubes - 5 - B4B		
							Skidtubes - 6 - B4B		
							Skidtubes - 7 - B4B		
120	QC 10	1 pcs	10/18/19		0.00	0.00	QC 10 - 10		OCT 09 2019 68 9-89
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		
							QC 10 - 58		
							QC 10 - 9		
130	QC 5	1 pcs	10/18/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		

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9/12/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	OCT 09 2019 DAS 68
						QC 5 - 9	9-89
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
140 Handfinish - 1-1 Chemical-B4B	1	pcs	10/18/19	0.00	0.91	Handfinish - 1 - 1 - B4B	
						Handfinish - 1 - 2 - B4B	
						Handfinish - 1 - 3 - B4B	all 12-10-10
						Handfinish - 1 - 4 - B4B	
						Handfinish - 1 - 5 - B4B	
						Handfinish - 1 - 6 - B4B	
						Handfinish - 1 - 7 - B4B	
						Handfinish - 1 - 8 - B4B	
						Handfinish - 1 - 9 - B4B	
						Handfinish - 1 - 10 - B4B	
						Handfinish - 1 - 11 - B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
						Handfinish - 1 - 14 - B4B	
						Handfinish - 1 - 15 - B4B	
						Handfinish - 1 - 16 - B4B	
						Handfinish - 1 - 17 - B4B	
						Handfinish - 1 - 18 - B4B	
						Handfinish - 1 - 19 - B4B	
						Handfinish - 1 - 20 - B4B	
						Handfinish - 1 - 21 - B4B	
						Handfinish - 1 - 22 - B4B	
150 QC 7	1	pcs	10/18/19	0.00	0.00	QC 7 - 10	
						QC 7 - 13	
						QC 7 - 14	
						QC 7 - 15	
						QC 7 - 17	
						QC 7 - 18	
						QC 7 - 19	
						QC 7 - 2	
						QC 7 - 28	

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				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	
				QC 7 - 76	
160 Skidtubes - 3 - B4B	1 pcs	10/18/19	0.00 4.36 1:28TF 14R 0/6	Skidtubes - 1 - B4B	BB
				Skidtubes - 2 - B4B	
				Skidtubes - 3 - B4B	
				Skidtubes - 4 - B4B	TF BE
				Skidtubes - 5 - B4B	
				Skidtubes - 6 - B4B	
				Skidtubes - 7 - B4B	
170 QC 10	1 pcs	10/18/19	0.00 0.00	QC 10 - 10	DAS OCT 21 2019 68 9-89
				QC 10 - 18	
				QC 10 - 24	
				QC 10 - 43	
				QC 10 - 50	
				QC 10 - 58	
				QC 10 - 9	
180 QC 5	1 pcs	10/18/19	0.00 0.00	QC 5 - 10	DAS OCT 21 2019 68 9-89
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	

190 Handfinish - 2-1 Pressure-B4B	1 pcs	10/18/19	0.00 0.91	QC 5 - 81	
				Handfinish - 2 - 1 - B4B	
				Handfinish - 2 - 2 - B4B	
				Handfinish - 2 - 3 - B4B	
200 Spray Paint - 2 - B4B	1 pcs	10/18/19	0.00 0.69	Handfinish - 2 - 4 - B4B	
				Spray Paint - 1 - B4B	
				Spray Paint - 2 - B4B	
				Spray Paint - 3 - B4B	
202 QC 14	1 pcs	10/18/19	0.00 0.00	Spray Paint - 4 - B4B	
				QC 14 - 15	
				QC 14 - 2	
				QC 14 - 34	
				QC 14 - 41	
				QC 14 - 51	
				QC 14 - 58	
				QC 14 - 59	
				QC 14 - 9	
				QC 14 - 68	
				QC 14 - 40	
				QC 14 - 19	
				QC 14 - 43	
				QC 14 - 24	
				QC 14 - 61	
				QC 14 - 81	
230 Handfinish - 4-1-Assembly-B4B	1 pcs	10/18/19	0.00 1.33	Handfinish - 4 - 1 - B4B	
				Handfinish - 4 - 10 - B4B	
				Handfinish - 4 - 11 - B4B	
				Handfinish - 4 - 12 - B4B	
				Handfinish - 4 - 13 - B4B	
				Handfinish - 4 - 14 - B4B	
				Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
240 QC 5	1 pcs	10/18/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	

41 OCT 21 2019

DAS
41 OCT 25 2019
9:59

BEB 19-10-28

BEB 19-10-28

						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	OCT 3 0 2019 DAS 40
						QC 5 - 61	9-89
						QC 5 - 81	
250 Packaging 1-1 - Pick Kit - B4B	1 pcs	10/18/19	0.00	0.00		Packaging 1 - 1 - B4B	
						Packaging 1 - 2 - B4B	
						Packaging 1 - 3 - B4B	
						Packaging 1 - 4 - B4B	
						Packaging 1 - 5 - B4B	
						Packaging 1 - 6 - B4B	
						Packaging 1 - 7 - B4B	
						Packaging 1 - 8 - B4B	
						Packaging 1 - 9 - B4B	
						Packaging 1 - 10 - B4B	
						Packaging 1 - 11 - B4B	
						Packaging 1 - 12 - B4B	
						Packaging 1 - 13 - B4B	
						Packaging 1 - 14 - B4B	
						Packaging 1 - 15 - B4B	
						Packaging 1 - 16 - B4B	
						Packaging 1 - 17 - B4B	
						Packaging 1 - 18 - B4B	
						Packaging 1 - 19 - B4B	
						Packaging 1 - 20 - B4B	
						Packaging 1 - 21 - B4B	
						Packaging 1 - 22 - B4B	
						Packaging 1 - 23 - B4B	<i>pc</i>
						Packaging 1 - 24 - B4B	
						Packaging 1 - 25 - B4B	
						Packaging 1 - 26 - B4B	
						Packaging 1 - 27 - B4B	
						Packaging 1 - 28 - B4B	
						Packaging 1 - 29 - B4B	
						Packaging 1 - 30 - B4B	
						Packaging 1 - 31 - B4B	
						Packaging 1 - 32 - B4B	
						Packaging 1 - 33 - B4B	
						Packaging 1 - 34 - B4B	
						Packaging 1 - 35 - B4B	
						Packaging 1 - 36 - B4B	
260 QC 4	1 pcs	10/18/19	0.00	0.00		QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	
						QC 4 - 72	
						QC 4 - 74	
						QC 4 - 75	<i>Made 11/20/2019</i>
270 Packaging 3-1 - Stock - B4B	1 pcs	10/18/19	0.00	0.00		Packaging 3 - 1 - B4B	

				Packaging 3 - 2 - B4B	16 11/20/2019
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
275 DC - 1 - B4B	1	10/18/19	0.00 0.00	DC - 1 - B4B	DAS 21 8-20
	pcs			DC - 2 - B4B	
280 QC 21 - FG	1	10/18/19	0.00 0.00	QC 21 - FG - 21	
	pcs			QC 21 - FG - 70	DAS 21 8-20
				QC 21 - FG - 53	

Part Op 90 - ISSUE S/N No labor cost associated with this operation

Descriptions: 110 - 1- Pick D2600-3 Bent Drill pilot holes as per Dwg D2750 (D2750-6 details). Drill using drill Jig DT8150. 4- Locate DT8329 off of blade fitting bolt holes and drill pilot holes for blade fitting. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 6- Drill pilot holes for wearplates as per Dwg D2750 using DT8108 open to 0.297". 7- Open up holes of Detail BM to 0.297" (total of 2 holes per side) and one 0.201" each side as per dwg 8- Weld D2744 Cap as per Dwg D2750 and QSI 004. Fill grooves in bend left from bending as per QSI 004 9- Grind welds flush as per Dwg D2750

120 - (QC10- Inspect visual per QSI004- ground welds)

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Chemical Conversion Coat per QSI005 4.1)

150 - (QC7-Inspect Chemical Conversion Coat)

160 - 1- Open up holes of Detail BN using hole saw and ground handling to 0.625" (total of 8 holes per side) as per dwg D2750. 4- Chamfer holes of Detail BN, ground handling and float holes per dwg D2750 (welding instructions on sheet 16) 5- Deburr and blow out all chips from inside of tube 6- Prepare tube for welding, remove alodine as required. 7- Bond web D2739 in place as per QSI 015, let cure for 12hrs. A/R Sikaflex-291 batch: 5200625 exp. date: 072520 **ATTN: USE I-BEAM LOCATION AID (BLADE FITTING)*** 8- Weld spacers D2743 as per dwg D2750 & QSI004 (welding instructions on sheet 9) A/R Aluminum Rod batch: 13901 10-Grind welds flush as per Dwg D2750 11- Spot face ground handling holes section (total of 4 places per side) as per dwg D2750 12- Deburr holes, ensure tube is free of all

scratches before sending to paint.

170 - (QC10- Inspect visual per QSI004- ground welds)

180 - (QC5- Inspect part completeness to step on W/O) ***VERIFY C'BOARD IS GOOD***

190 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings) Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

200 - 1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: 5200299 2-PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: 5213125

202 - (QC14- Inspect Spray Paint) Inspect for foreign object per QSI 024

230 - Assemble as per dwg) 1-Install inserts as per dwg D2750 2-Inspect for Foreign Objects 3-Install blade fitting D3488-

4, wearshoes and ground handling hardware as per dwg D2750 SIKA FLEX 241 BATCH: 5200625 EXPDATE: 20/07 5-Coat all exposed fasteners with "LPS Procyon" batch: _____

240 - (QC5- Inspect part completeness to step on W/O)

250 - Pick Kit

260 - (QC4- 100% Inspect kits for completeness)

270 - (Identify as per dwg & Stock Location: F6072) Package as per PPP D350-636-012275 - record fwd angle: 85.9 Photocopy blue file and type labels per PPP D350-636-012 CHG 008

280 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-BENT-RH	Extrusion Bent RH	1 pcs (1 ea)	90-Skidtubes - 1	<u>5210202</u>
D2744	Cap	1 pcs (1 ea)	110-Skidtubes - 2 - B4B	<u>5192776</u>
D2739	350 I-Beam	1 pcs (1 ea)	160-Skidtubes - 3 - B4B	<u>5218860</u>
D2743	Crossbolt Spacer	8 pcs (8 ea)	160-Skidtubes - 3 - B4B	<u>5194932</u>
AN3C5A	Bolt	34 Ea (34 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5216219</u>
AN3C6A	Bolt	4 Ea (4 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5049457</u>
AN6C44A	Bolt	4 Ea (4 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5216233</u>
AN8C35A	Bolt	1 Ea (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5221549</u>
D2745	Bushing	8 pcs (8 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5219776</u>
D3488-4	Blade Fitting, RH	1 pcs (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5215785</u>
D3537-1	Wearpad	3 pcs (3 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5207779</u>
D3631-1	Washer	8 pcs (8 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5184192</u>
D3791-1	Wearpad	1 pcs (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5219063</u>
D3793-1	Wearplate Fwd	1 pcs (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5208541</u>
D3793-3	Wearplate Aft	1 pcs (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5210540</u>
MS21043-6	Nut	4 Ea (4 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5216287</u>
MS21083C8	Nut	1 Ea (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5215506-1</u>
NAS1149C0332R	Washer (AN960C10L)	38 Ea (38 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5218154</u>
NAS1149C0832R	Washer (AN960C816L)	1 Ea (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5076017-3</u>
NAS1515H3L	Washer	4 Ea (4 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5214921</u>
ALS4-1032-225	Rivnut	38 Ea (38 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5203363</u>
AN3C34A	Bolt	1 Ea (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5186091</u>
D3793-5	Wearpad	1 pcs (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5210497</u>
MS21043-3	Nut	1 Ea (1 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5099569</u>
NAS1149C0363R	Washer (AN960C10)	2 Ea (2 ea)	230-Handfinish - 4-1-Assembly-B4B	<u>5135100</u>
AN8C21A	Bolt	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	<u>5184446</u>
D2741	Replacement Blade	1 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	<u>5210202</u>
MS21083C8	Nut	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	<u>5213546</u>
NAS1149D0863J	Washer	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	<u>5166713</u>

M. U. 012651

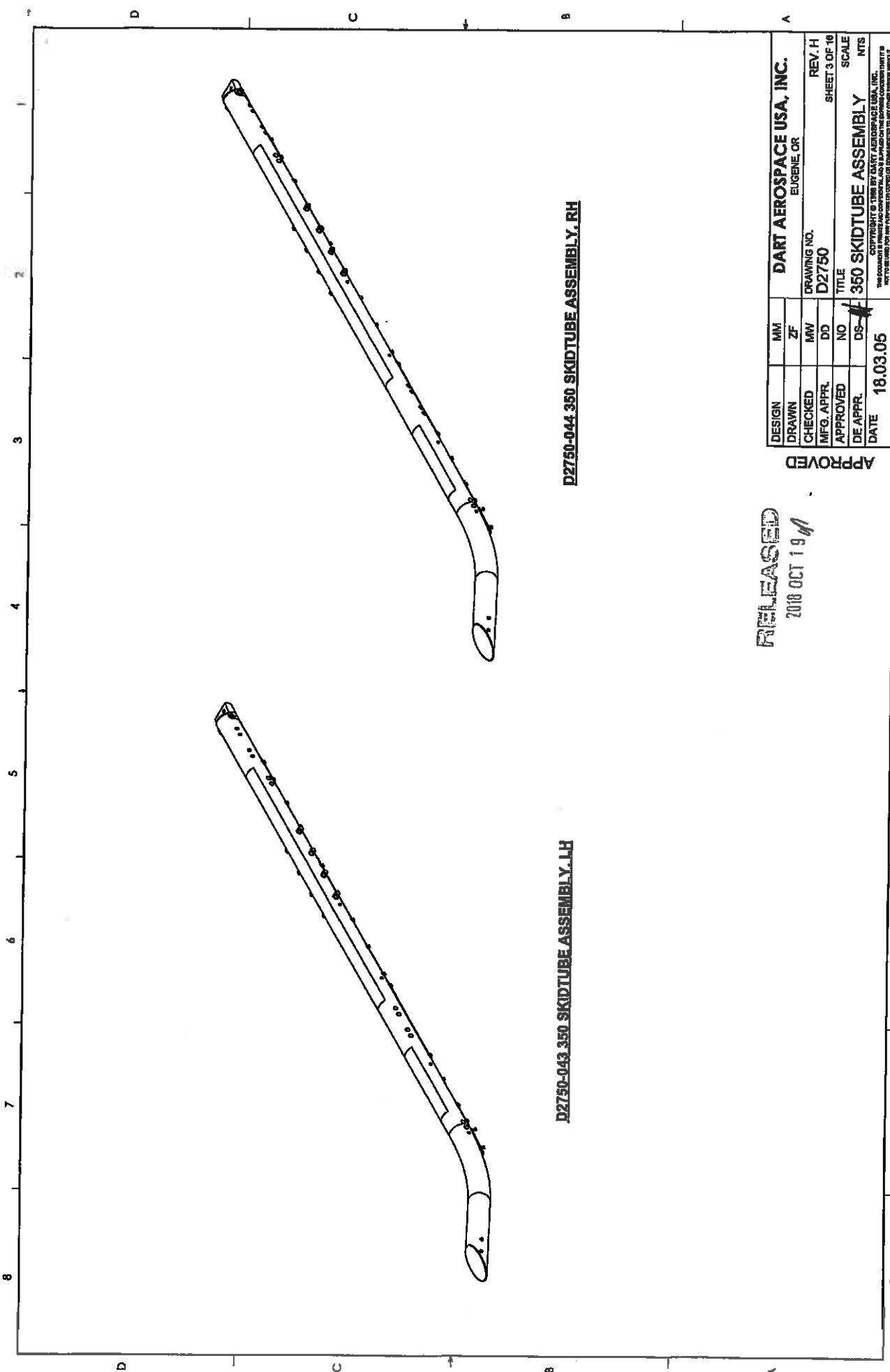
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Skidtubes - 1	D2600-3-BENT-RH	1	2	0
110-Skidtubes - 2 - B4B	D2744	1	38	0
160-Skidtubes - 3 - B4B	D2739	1	7	0
	D2743	8	143	0
230-Handfinish - 4-1-Assembly-B4B	ALS4-1032-225	38	854	0
	AN3C34A	1	33	0
	AN3C5A	34	689	0
	AN3C6A	4	95	0
	AN6C44A	4	60	0
	AN8C35A	1	13	0
	D2745	8	104	0
	D3488-4	1	18	0
	D3537-1	3	152	0
	D3631-1	8	256	0
	D3791-1	1	22	0
	D3793-1	1	30	0
	D3793-3	1	18	0
	D3793-5	1	27	0
	MS21043-3	1	665	0
	MS21043-6	4	74	0
	MS21083C8	1	45	0
	NAS1149C0332R	38	3,072	0
	NAS1149C0363R	2	549	0
	NAS1149C0832R	1	269	0
	NAS1515H3L	4	43	0
250-Packaging 1-1 - Pick Kit - B4B	AN8C21A	2	81	0
	D2741	1	65	0
	MS21083C8	2	45	0
	NAS1149D0863J	2	349	0

Part Specifications

Specifications could not be found.

Plex 9/12/19 11:42 AM Dart.Renwick.Jennifer



D2750-044 350 SKIDTUBE ASSEMBLY, RH

D2750-043 350 SKIDTUBE ASSEMBLY, LH

RELEASED
2018 OCT 19

DESIGN		MM	DART AEROSPACE USA, INC.	
DRAWN	CHECKED	ZF	EUGENE, OR	
MFG. APPR.	APPROVED	MM	DRAWING NO.	REV. H
DATE	18.03.05	DD	D2750	SHEET 3 OF 10
		NO	TITLE	SCALE
		DS	350 SKIDTUBE ASSEMBLY	NTS

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Entered: _____ Date: _____

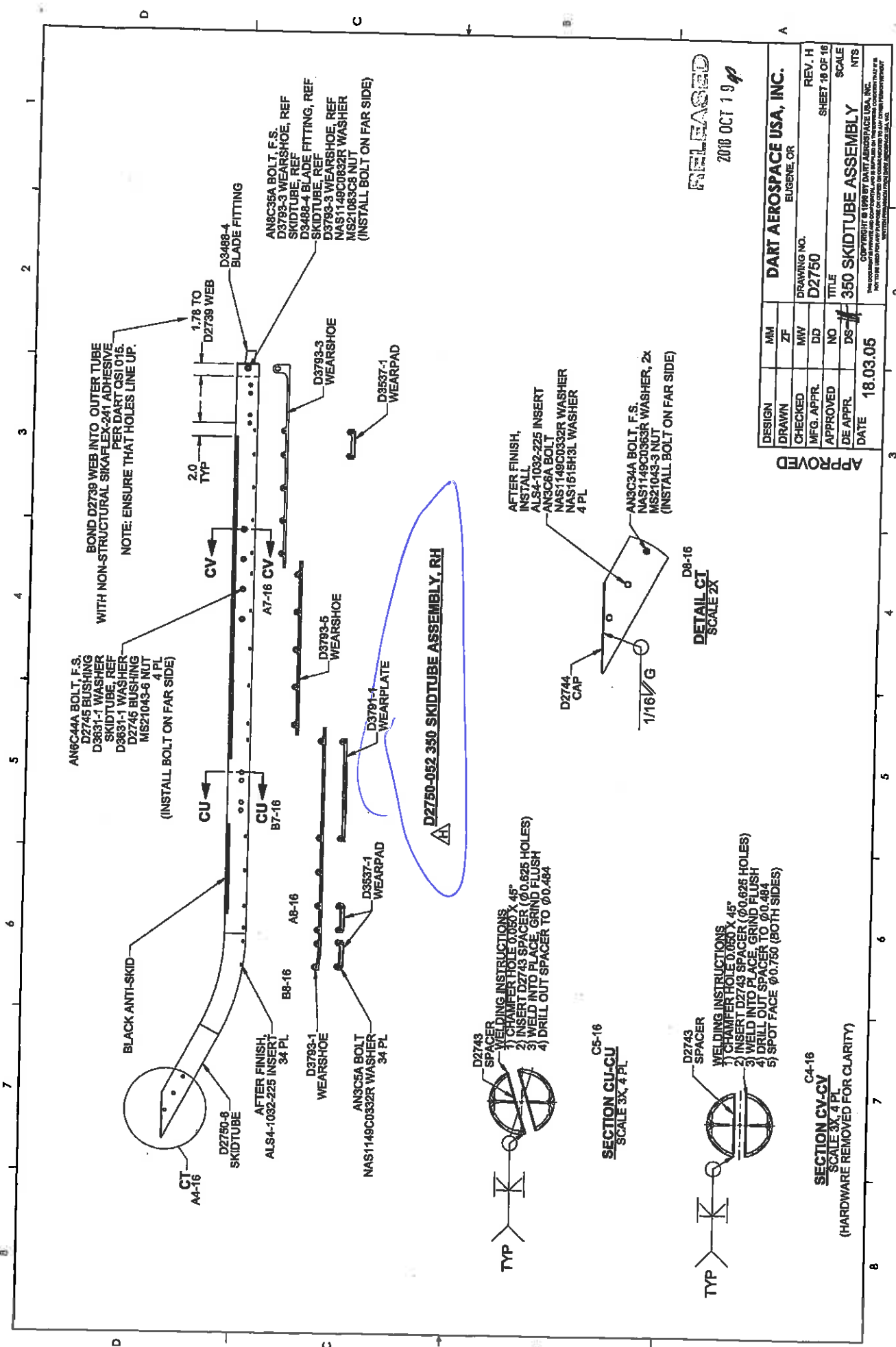
NCR No. _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐



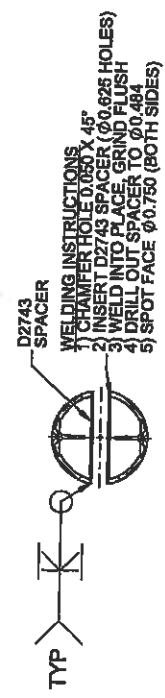
Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details: _____							



D2750-052 350 SKIDTUBE ASSEMBLY, RH



SECTION CU-CU SCALE 3X, 4 PL



SECTION CV-CV SCALE 3X, 4 PL (HARDWARE REMOVED FOR CLARITY)

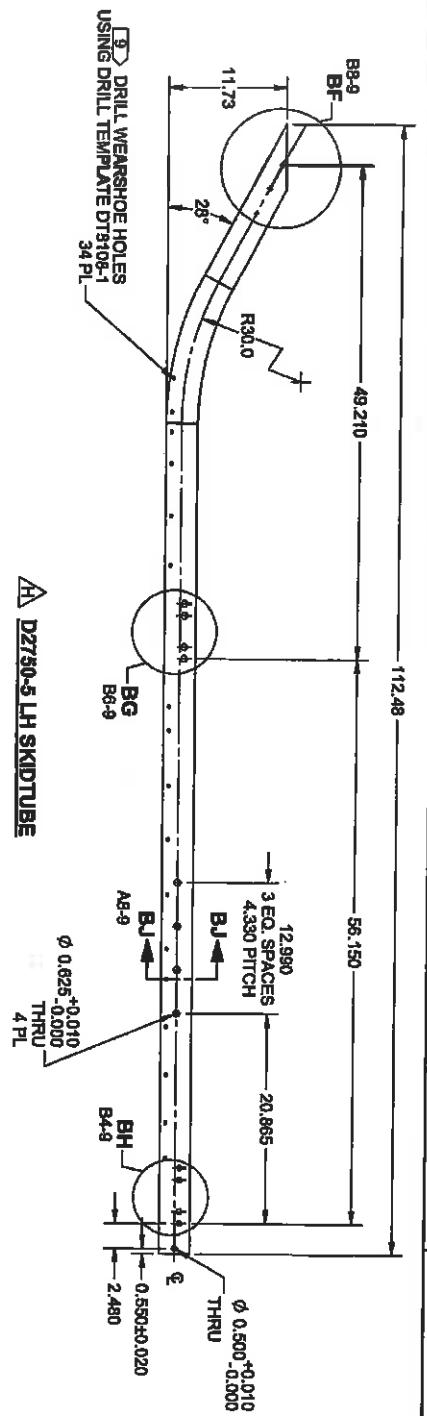
AFTER FINISH, INSTALL ALS4-1032-225 INSERT AN3C5A BOLT NAS1149C0332R WASHER NAS1515H3L WASHER 4 PL

AN3C34A BOLT, F.S. NAS1149C0363R WASHER, 2x MS21043-3 NUT (INSTALL BOLT ON FAR SIDE)

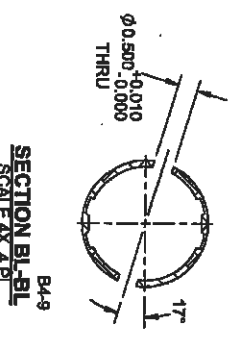
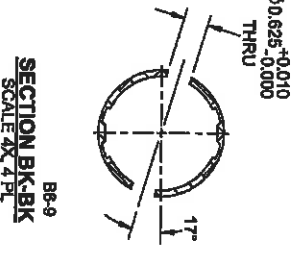
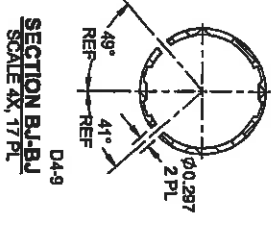
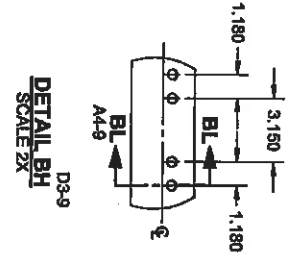
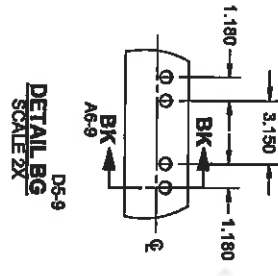
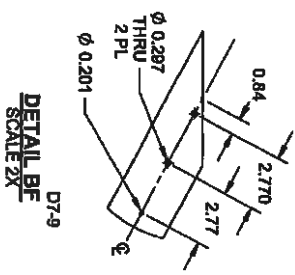
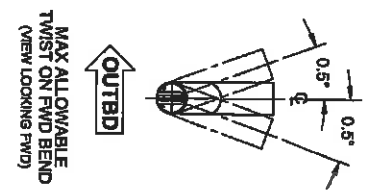
D8-16
DETAIL CT SCALE 2X

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DESIGN	MM	MM	MM	DESIGN NO.	EUGENE, OR	REV. H	REV. H
DRAWN	ZF	ZF	ZF	DRAWING NO.	D2750	SHEET 18 OF 18	SHEET 18 OF 18
CHECKED	MM	MM	MM	TITLE	350 SKIDTUBE ASSEMBLY	SCALE	SCALE
MFG. APPR.	DD	DD	DD	DATE	18.03.05	NTS	NTS
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Δ D2750-5 LH SKIDTUBE



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